## Thermo Flex PLUS

## The computer cut textile decoration & sports lettering solution



Cotton, Polyester, Fabric blends, Spandex, Lycra, Wool, Linen



330° - 335°F



Cut in mirror image.



17 - 20 seconds



Medium to firm, even pressure



Peel warm or cold



For repressing use our Teflon sheets for best results!



Wash warm tumble dry normal



## ThermoFlex PLUS will NOT adhere to nylon.



Create art and plotter-cut in mirror image.



Create plotter file in mirror image



Cut mirror image on plotter and weed design



Position weeded design on shirt



Place Teflon sheet or silicon release sheet over design



Press med/firm pressure 330°F - 335°F for 5-10 seconds on first layer



Rub design with pad or chalkboard eraser while still hot to dissipate heat prevent stretching



Remove backing while warm to



Repeat process for 2nd layer and press for 17-20 seconds



Completed shirt

## Please be advised that dye migration has occurred with low energy dyes in polyester & poly-blend fabrics.

All technical information and recommendations are based on tests we believe to be reliable. However, we cannot guarantee performance for conditions not under manufacturer's control. Before using, please determine the suitability of product for its intended use. The user assumes all risk and liability whatsoever in connection with the use of this product. Seller's and manufacturer's only obligation shall be to replace such quantity of the product proved to be defective by manufacturer.

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